

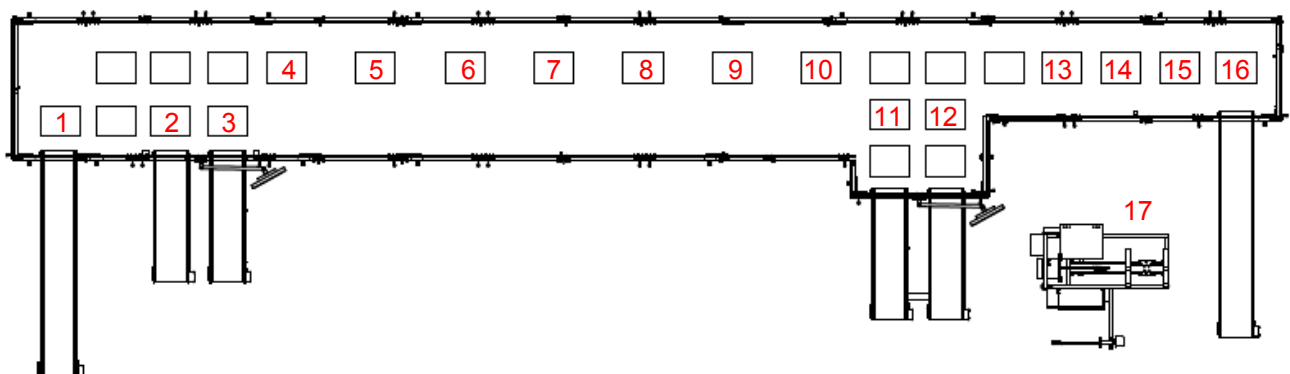
WIRO 4

Fully automatic processing line for the wire binding



The WIRO 4 is a fully automatic processing line for producing wire bound products inclusive pre-processing of book blocks. The WIRO 4 consists of several basic modules and can be customized. The machine can be put in-line with other machines, e.g. a gathering machine.

OPERATING PROCESS



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|---|---|---------------------------|
| 1. Feeding book block | 7. Splitting | 13. Binding |
| 2. Feeding / delivery advertising front cover | 8. Punching 2 | 14. Turning |
| 3. Feeding / delivery advertising back cover | 9. Foregathering | 15. Crossing over |
| 4. Raising | 10. Filing | 16. Delivery |
| 5. Splitting | 11. Feeding / punching / delivery front cover | 17. Unwinding wire-binder |
| 6. Punching 1 | 12. Feeding / punching / delivery back cover | |